

#### New & Improved Cable & Connector Designs

#### **Improved Stainless Steel pH Connectors**

Broadley-James offers both types of industry standard connectors, the "S8" and the "K9", which have been used for decades with proven performance in fermentation applications. Where improvements were needed, such as in the durability of the cable connector, the existing style was improved by switching to a solid 316L stainless steel shell. This approach solved the problem while preserving the function of the installed base of equipment. These industry standard connectors are the first, and still the best, choice for pH sensors.

#### **Special Low-Noise Coaxial Cable**

Some suppliers use standard coaxial cables for pH and D.O. sensors, and while functional, they are not optimal. If such cables are pinched or sharply bent the inner shielding is compromised and the sensor is subject to interference from electromagnetic noise. Broadley-James has found that the environments around a fermentation tank or bioreactor are full of such sources, including agitators, solenoids, electronic valves, and pumps, and use a different style cable instead. These cables have an extra layer of shielding, lying just below the traditional outer braid. It is composed of an electrically conductive polymer and provides for 100% shielding, even when the cable is tightly bent or stressed. This cable is custom made for Broadley-James and is standard on all cables, at no extra charge.

#### **Improved D.O. Sensor Connector**

The "D9" connector used on Broadley-James D.O. cables has been used for decades in the industry. However, while the same connectors are used, other companies construction methods are not used. Instead, not only are the leads soldered to the internal gold contacts, they are then coated with epoxy. This seals them in place and acts as a second barrier should any moisture penetrate. The added step, combined with an improvement in the cable compression fitting, prevents the cable from pulling loose from the contacts after extensive service. The end result is a longer lasting installation. The D.O. cable assemblies are made with the same custom fabricated low-noise coaxial cable that is used for the pH cables.

#### The Market Leader in pH and D.O. Cable and Connector Design

Broadley-James Corporation does not believe in changing the basic design of connectors every few years, forcing customers into buying new equipment to keep current. Instead, Broadley-James strives to make improvements "backwards compatible" so they can be used with new equipment as well as the old. Broadley-James strives to protect investments, and help leverage them into the future. Improvements are made with the customer process in mind.

## **New & Improved pH Cable Assemblies** for T-Pull and S8 Metric Caps

#### Stock Cable Assemblies for All F-615 and F-635 FermProbe® pH Electrodes

The BioProcess Technologies® Catalog offers a wide range of cable assemblies to connect FermProbe pH electrodes with all of today's pH transmitters and benchtop controllers

- The cables and electrodes are color coordinated so that the black HP electrode plug will connect to the standard S8 black cap on the pH electrode.
- Stock cable assemblies feature the most commonly requested cable lengths and connector schemes.
- Choice of flexible, lightweight 3 mm or rugged 5 mm low noise coaxial cable.
- Cables are tagged with replacement part numbers to enhance field serviceability.
- Cable assemblies are 100% tested for continuity, polarity, and the absence of short circuits.

#### **Cable Type:**

Type A

3 mm, low noise, shielded coaxial cable, lightweight and very flexible. 3 mm cable is frequently chosen for benchtop installations where space is at a premium and cables are required to make many sharp turns and twists.

**Type M** 5 mm, low noise, shielded coaxial cable. Thicker and more rugged, the 5 mm cable is often specified for pilot and process installations.

Type N

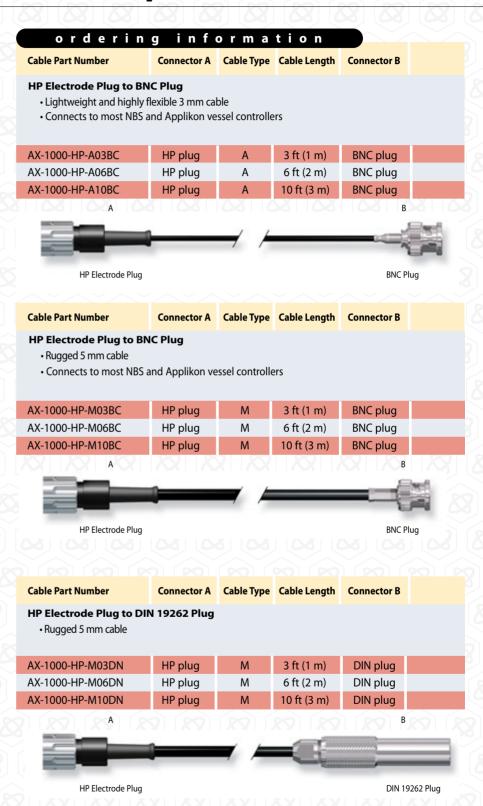
5 mm, low noise, shielded coaxial cable, jacketed with an extra lead for connecting solution ground to differential input style transmitters.

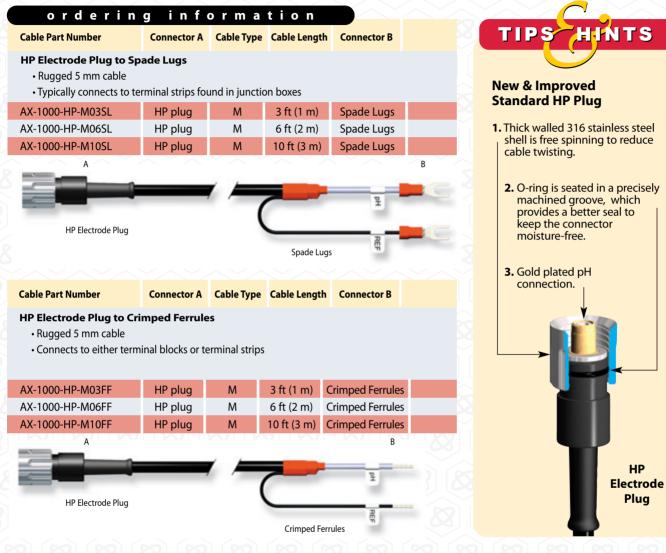
A wide selection of connectors is available upon request.

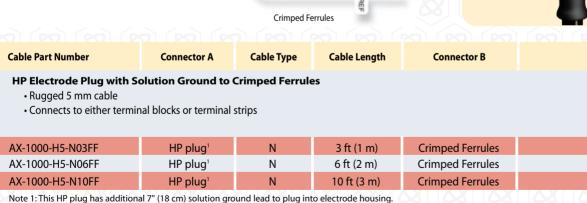
#### **Custom assemblies to meet** unique cabling requirements

#### **How to Order Custom Cables**

Ask for the Custom Cable Worksheet to specify custom cable assembly requirements. Return it by fax or mail to receive a quotation within 24 hours.









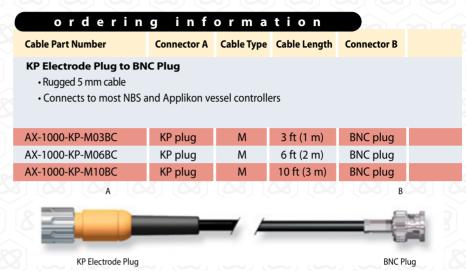
## New & Improved pH Cable Assemblies for K9 Metric Caps

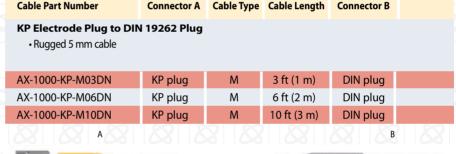
#### Stock Cable Assemblies for All F-695 FermProbe® pH Electrodes

The BioProcess Technologies® Catalog offers a wide range of cable assemblies to connect FermProbe pH electrodes with all of today's pH transmitters and benchtop controllers.

- Cables with the KP electrode plug fit on all brands of pH electrodes that use the K9 cap.
- The cables and electrodes are color coordinated so that the orange KP electrode plug will connect to the orange K9 cap on the pH electrode.
- Choice of rugged 5 mm or 6 mm low noise coaxial cable.









#### Cable Type:

Type Z

Type M 5 mm, low noise, shielded coaxial cable is thicker and more rugged. The 5 mm cable is often specified for pilot and process installations.

6 mm, low noise, shielded triaxial cable is jacketed with an extra lead for connecting solution ground to differential input style transmitters.

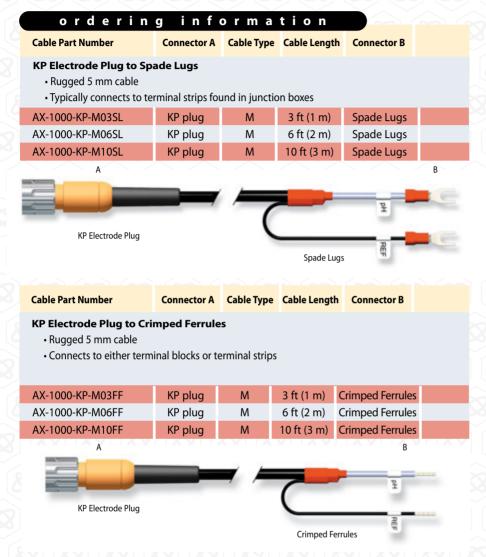
#### How to Order Custom Cables

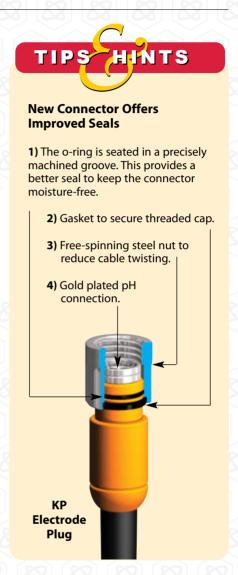
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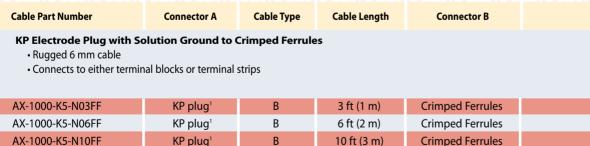
Cables are tagged with replacement part numbers to enhance field serviceability.

Cable assemblies are 100% tested for continuity, polarity, and the absence of short circuits.

Stock cable assemblies feature the most commonly requested cable lengths and connector schemes.







Note 1: This KP plug has an additional 7" (18 cm) solution ground lead to plug into the electrode housing.

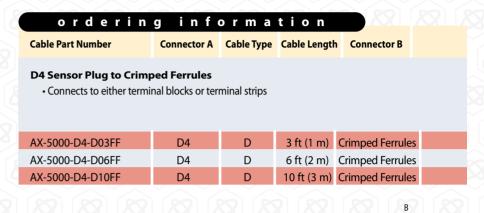


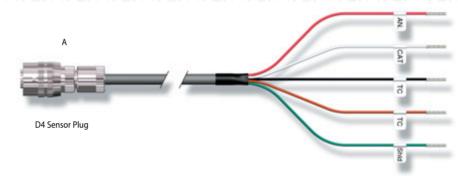
### **Cable Assemblies for Dissolved Oxygen Sensors**

## Stock Cable Assemblies for All OxyProbe® Sensors

The BioProcess Technologies® Catalog offers a variety of cable assemblies to connect OxyProbe D.O. sensors with today's D.O. transmitters and controllers.

- Stock cable assemblies feature the most commonly requested cable lengths and connector schemes.
- Cables are shielded to decrease signal noise and other interferences.
- Cables are tagged with part numbers for easy replacement.
- Cables have a D4 twist-lock coaxial cable plug to connect to the sensor.
- Cable assemblies are 100% tested for continuity and the absence of short circuits.
- D-type cables are 6 mm diameter, low noise, multiconductor cables.





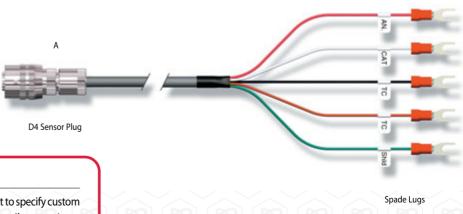
Crimped Ferrules

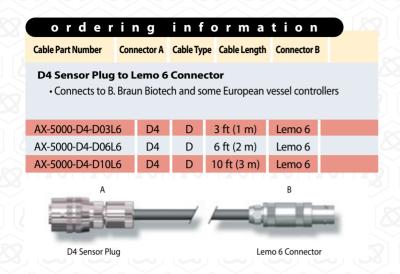
**Cable Part Number** Cable Type Cable Length **D4 Sensor Plug to Spade Lugs** · Connects to either terminal blocks or terminal strips Spade Lugs AX-5000-D4-D03S5 D4 D 3 ft (1 m) AX-5000-D4-D06S5 D4 D 6 ft (2 m) Spade Lugs AX-5000-D4-D10S5 D4 10 ft (3 m) Spade Lugs

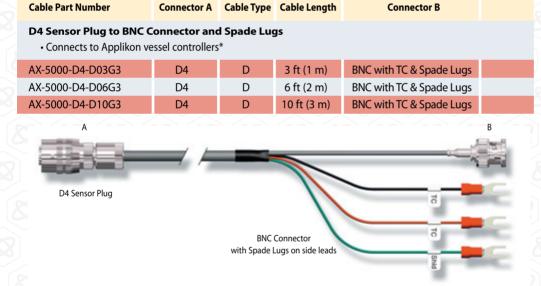
## Custom assemblies to meet unique cabling requirements

## How to Order Custom Cables

Ask for the Custom Cable Worksheet. Use this worksheet to specify custom cable assembly requirements. Return it by fax or mail to receive a quotation within 24 hours.







\* Note: On many Applikon controllers the T.C. leads and shield are not utilized. Simply cut off or tape them back out of the way



Two different dust caps are available from Broadley-James. One to protect the cable and the other to protect the sensor connection. When the sensor is disconnected from the transmitter, attach the cap to the connector to protect it from damage and moisture. When the sensor is connected the cap can hang from the sensor or cable, ready for the next use.



Cable Connector
Dust Cap

Part Number: AM-9219

Sensor Connector Dust Cap Part Number: AM-9212