

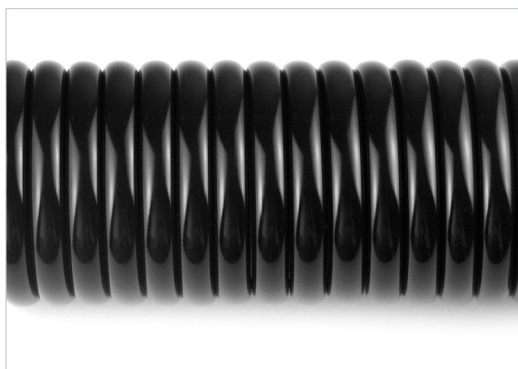


# TBL

# Envir-A-LineXX

Photo Opaque PVC with Hytrel™ Liner

Excellent Flexibility  
No Plasticisers



Envir-A-Line XX is commonly used for many **gases** and **hydrocarbons**. has a unique **co-extruded** construction, incorporating a highly inert Hytrel™ inner-liner that exhibits excellent dielectric properties and provides a superior **gas** and **moisture barrier**. Its moisture permeability is similar to poly-ether based urethanes. The product's outer shell is comprised of a permeable photo-opaque black PVC, so the product can be repeatedly autoclaved without the two materials separating.

Used widely in the **welding** industry because of its superior barrier and dielectric characteristics, Hytrel™ contains no plasticizers and does not outgas. The consistent quality and performance of Envir-A-Line is due partly to the industry leading thickness of our Hytrel™ inner-liner thickness.

Envir-A-Line is also commonly used in the **beverage industry**. It is FDA approved and compliant with NSF51 standards for **potable water**.

\*Also available with photo opaque hygienic white outer shell, high pressure outer braiding for higher pressures.



Envir-A-LineXX  
Photo Opaque PVC with Hytrel™ Liner

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## Sizing Chart

Part Number	ID	OD	Wall	Std. Length
HPVC-125X220	1/8"	.220"	.048"	100' 500' 1000'
HPVC-170X250	.170"	1/4"	.04"	100' 500' 1000'
HPVC-170X314	.170"	.314"	.072"	100' 500' 1000'
HPVC-187X275	3/16"	.275"	.044"	100' 500' 1000'
HPVC-250X375	1/4"	3/8"	1/16"	100' 500'
HPVC-250X437	1/4"	7/16"	3/32"	100' 500'
HPVC-280X468	.280"	15/32"	3/32"	100' 500'
HPVC-375X500	3/8"	1/2"	1/16"	100' 500'
HPVC-500X625	1/2"	5/8"	1/16"	100' 500'
HPVC-500X687	1/2"	11/16"	.093"	100' 500'
HPVC-500X750	1/2"	3/4"	1/16"	100' 500'

## Applications

Welding Gases TIG/MIG/MAP

Potable Water

Environmental Monitoring Equipment (air)

Refrigerant Gases

Hydrocarbons

## Packaging

Continuous coils

Pre-cut lengths

Crimped ends

## Sterilization

Ethylene Oxide (ETO)

Autoclave

## Benefits

High Purity Liner/High Temperature

Extremely low gas and moisture permeability

No plasticizers

Photo Opaque FDA and NSF approved

Excellent Flexibility

## Certifications

CFR Title 21 Section 177.1550

CFR Title 21 Section 177.2600

NSF



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## Physical Properties

Material Properties	Hytrel - Inner Liner Value (Test Method)	Black Vinyl - Outer Shell Value (Test Method)
<b>Mechanical</b>		
Hardness	55 Shore D (ISO 868)	80 Shore A
Tensile Strength	6000psi (ISO 527)	2000
Strain at Break	500% (ISO 527)	360%
Flexural Modulus (73°F)	26000psi (ISO 178)	
<b>Thermal</b>		
Brittle Temp	<-148°F (ISO 974)	-25.6°F
Deflection Temperature (0.45Mpa)	160°F (ISO 75f)	160°F
<b>Electrical</b>		
Surface Resistivity	>1E15ohms (IEC 60093)	
Volume Resistivity	4E11ohms*m (IEC 60093)	
Dissipation Factor (1E2 Hz)	90E-4 (IEC 60250)	
Dissipation Factor (1E6 Hz)	375E-4 (IEC 60250)	
Electric Strength	19kV/mm (IEC 60243-1)	
CTI	>600V (IEC 60112)	
<b>Flammability</b>		
Classification (1.5mm)	HB (IEC 60695-11-10)	
Classification (1.5mm)	HB (UL 94)	
Classification (1.0mm)		V-0 (UL 94)
Oxygen Index	20% (ISO 4589-1/-2)	
High Amp Arc Ignition Resistance (3.0mm)	>200 arcs (UL 746A)	
Hot Wire Ignition (3.0mm)	31s (UL 746A)	
<b>Other</b>		
Specific Gravity	1.2	1.35
Sunlight Resistance		720 hours

\*This information was provided to TBL Plastics by suppliers and other sources believed to be credible. It should be used only as a general reference to aid in selection of products. This guide is not intended as a complete nor conclusive database. TBL Plastics does not guarantee this information since the effect of any chemical on a material may be affected greatly by temperature, concentration, operating pressure, and presence of other chemicals. Ultimately, the consumer must determine the compatibility of any chemical based on tests done under their particular process conditions.



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